

# INNO- CRETE FOX PLUG FC340

## Cement based, Fast Curing, Plug Mortar

## **Description**

**FOX PLUG FC340** is a mortar containing special mineral fillers and binders, which can clog active water leaks suddenly, can be used within 1-2 minutes, completes full drying within 3-4 minutes, is used for insulation and repair purposes.

## In compliance with EN 1504-3 /R2.

## **Fields of Application**

- Foundations,
- Basement Curtain Walls,
- · Elevator Shafts,
- · Water Depots, reservoirs,
- Plugging the cavities where pressurized and unpressurized water comes from,
- Tunnels, underground structures.

## **Advantages**

- · Ready to use.
- It can be applied both in powder form or as mortar mixed with water.
- · Fast curing.
- Blocks leakage and leaks.
- Insulation material can be applied on it after 10-15 minutes.
- Provides excellent adhesion to the applied surface.
- It does not contain chlorine, it does not damage the equipment.

#### **Technical Data**

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Structure of Material		Special cement and mineral fillers	
Color		Gray	1
Appearance		Powder	
Compression Strength	30 min	7 N/mm²	
	24 hours	10 N/mm²	
	28days	35 N/mm²	
Bonding strength		>0,50 N/mm²	<b>4</b>
Application Surface Temperature		+5°C / +30°C	$\alpha$
Working Time		1-2 min	29
Fully Cured		3-4 min	

The above values are given for + 23 ° C and 50% relative humidity. High temperatures shorten the time, low temperatures extend the time

## **Application Procedure**

## **Preparation of Substrate**

The surfaces to be repaired must be sound and free from all kinds of dust, oil and residues. Cold joints should be opened in a conical manner with a depth of at least 20 mm in depth and width.

## **Mixing Rates**

240 grams of water should be added to 1 kg FOX PLUG FC340.

1.68 It of water should be added to the 7 kg package.







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## **Application**

#### As Mortar

Add the amount of material to be consumed in 1 minute into a clean application container and add water by paying attention to the mixing ratio. It is mixed by hand using gloves with suitable protective properties. It is applied immediately to leaks and holes. It is pressed by hand for a while.

#### **As Powder**

Take some material in your palm and press it on the leak in one move. Press the plug by hand until it reaches the cured. Gloves must be used while doing this process.

## **Cleaning of the Tools**

Tools and equipment used after the application should be cleaned with water. **FOX PLUG FC340** can only be mechanically cleaned from the surface after hardening.

## Consumption

Variable

#### **Watch Points**

- In **FOX PLUG FC340** application, if the temperature is below +5°C or above +25°C, a suitable temperature environment must be provided or waited.
- FOX PLUG FC340 sets as a result of rising hydration heat. Therefore, it should be kept moist for 10-15 minutes.
- Working and reaction times of special cement based repair mortars are affected by air temperature, humidity and floor temperatures. High temperatures accelerate hydration and the working time is shortened accordingly. Low temperatures slow down hydration, and thus extend the working time. In order for the material to complete its curing, the floor temperature and ambient temperature to be applied must not fall below the minimum allowed value.
- In order to obtain the workability of the material in cold weather applications, the material should be conditioned in a hot environment at temperatures between + 20°C and + 25°C and the mixture should be prepared with hot water.

#### **Package**

7 kg plastic bucket

## **Shelf Life**

When stored properly at room temperature, away from direct sunlight, between + 5°C and + 30°C, shelf life is 6 months from the date of production. Opened packages should be consumed within 1 week by closing their mouths.

#### Storage

Should be stored in its original package, in a cool and dry place protected from frost. In short-term storage, maximum 3 pallets should be placed on top of each other and shipment should be made with the first-in, first-out system. In long-term storage, pallets should not be placed on top of each other.

#### **Safety Precautions**

It is dangerous to approach the storage and application areas with fire. Storage and application areas should be ventilated. During the application, work clothes, protective gloves, goggles, masks in accordance with the occupational health and safety rules should be used. During storage and application, the material should not be contacted with the skin and eyes, if contacted, should be washed immediately with plenty of water and soap, and if swallowed, should be sought medical attention immediately. Foods and drinks should not be taken into the application areas. The material should be stored out of the reach of children.

For detailed information, please refer to the Material Safety Data Sheet.

## Disclaimer

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